

Screwfeer RAPID CleanSweep

1. QUESTION: : It mentioned that after 10 times tightening operations, the module should to be moved to the clean box for bit and internal cleaning. Do we have any signal or instruction for this?

ANSWER:The 10 cycles are a recommended value. Customers can adjust this number according to their own internal regulations. They can also set the signal in their PLC or other control system as needed.

We have emphasized this recommendation in our leaflet.

2. QUESTION: : How is the ionized air generated?

ANSWER:An ionizer is included in the package to generate ionized air. It is not related to ESD protection. Its purpose is to help remove metallic dust from the tightening area.

3. QUESTION: : Do we guarantee a certain level of cleanliness?

ANSWER:Most metallic dust comes from the friction between the screw thread and the product part during tightening.

When we tested CleanSweep with the aluminum part, we achieved cleanliness level F5 according to VDA 19.1 / ISO 16232 standards.

This result can serve as a reference. If you require a guaranteed cleanliness level for your specific application, please send us samples of your screw and product for evaluation.

4. QUESTION: : Do we have CE certification for this option?

ANSWER:Yes, this option has.